

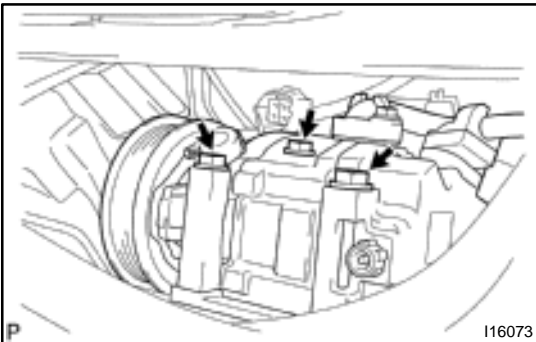
INSTALLATION

1. CONNECT DISCHARGE AND SUCTION HOSES

- (a) Lubricate 2 new O-rings with compressor oil and install them to the hoses.
- (b) Connect the both hoses with the 2 bolts.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

- **Hose should be connected immediately after the caps have been removed.**
- **Be careful not to damage the discharge and suction hose.**



2. INSTALL COMPRESSOR

- (a) Install the compressor with the 3 bolts.
Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)
- (b) Connect the connector.

3. INSTALL AND CHECK DRIVE BELT

(See pages [AC-17](#) and [AC-16](#))

4. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY

5. EVACUATE AIR FROM REFRIGERATION SYSTEM CHARGE SYSTEM WITH REFRIGERANT

Specified amount: 500 ± 30 g (17.64 ± 1.06 oz.)

6. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant. If there is leakage, check the tightening torque at the joints.

7. INSPECT A/C OPERATION